



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C45-8-5
Job Sheet 193457



Part No: C45-8-5

Job Qty: 30 pcs

Part Name: Solenoid Cover



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/10/19

Type: SOLD

Description:

Note: C45-8-5 REV.K IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP/IPP Rev. B 19.04.11 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	30 pcs		5/10/19	0.00	2.50	Bandsaw - 1		2/19/04/28
120	NV5000 - 1 - B4B	30 pcs		5/10/19	0.00	15.00	NV5000 - 1 - B4B		2/19/04/28
							NV5000 - 2 - B4B		
130	QC 2	30 pcs		5/10/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		2/19/04/30
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S175959



Part: C45-8-5

Job No: 193457

Serial No/Batch: S175959

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 04/28/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

140 QC 8	30 pcs	5/10/19	0.00	0.00	QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	19-05-04
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
150 Outsource - 4 - Anodize	30 pcs	5/10/19			ATG001-VC	10 2019-05-06 KH
160 Packaging 2-1 - Receive - B4B	30 pcs	5/10/19	0.00	0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 -	

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	30 pcs	5/10/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
					DAS 40 9-89
					MAY 28 2019
180 Small Fab - 2 - B4B	30 pcs	5/10/19	0.00 2.50	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
190 QC 5	30 pcs	5/10/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
					DAS 68 9-89
					JUL 03 2019
200 Packaging 3-2 - Stock - B4B	30	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B	

pcs

pcs	Packaging 3 - 2 - B4B																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																</
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Plex 4/15/19 1:02 PM Dart.lajeunesse.marie

QC 21 - SA - 53

Part Op 100 - (Bandsaw)1-CUT BLANK AT 4.75"

Descriptions: 120 - MORI SEIKI VERTICAL MACHINE #1)1-Machine as per folio FB827 FOLIO REV: AA DWG REV:K 2-***Please see PEC to change engraving batch # for every w/o*** 3-Deburr

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - -Issue P/O; _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -
Material type; 6061T6 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Small Fab)LASER ENGRAVE AS PER DWG

190 - (QC5- Inspect part completeness to step on W/O)

200 - Identify as per dwg & Stock Location: _____)

210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.250X4.000	6061T6 Bar 2.250 X 4.000	12 ft (.4 ea)	100-Bandsaw - 1	<u>5175560</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B2.250X4.000	12	2	0

Part Specifications

Specifications could not be found.

Plex 4/15/19 1:02 PM Dart.lajeunesse.marie

084 787-3"

043 707-3"

DART AEROSPACE LTD		Work Order:	193457
Description: SOLENOID COVER		Part Number:	C45-8-5
Inspection Dwg: C45-8-5	Rev: K	Page 1 of 1	

INSPECTION SHEET

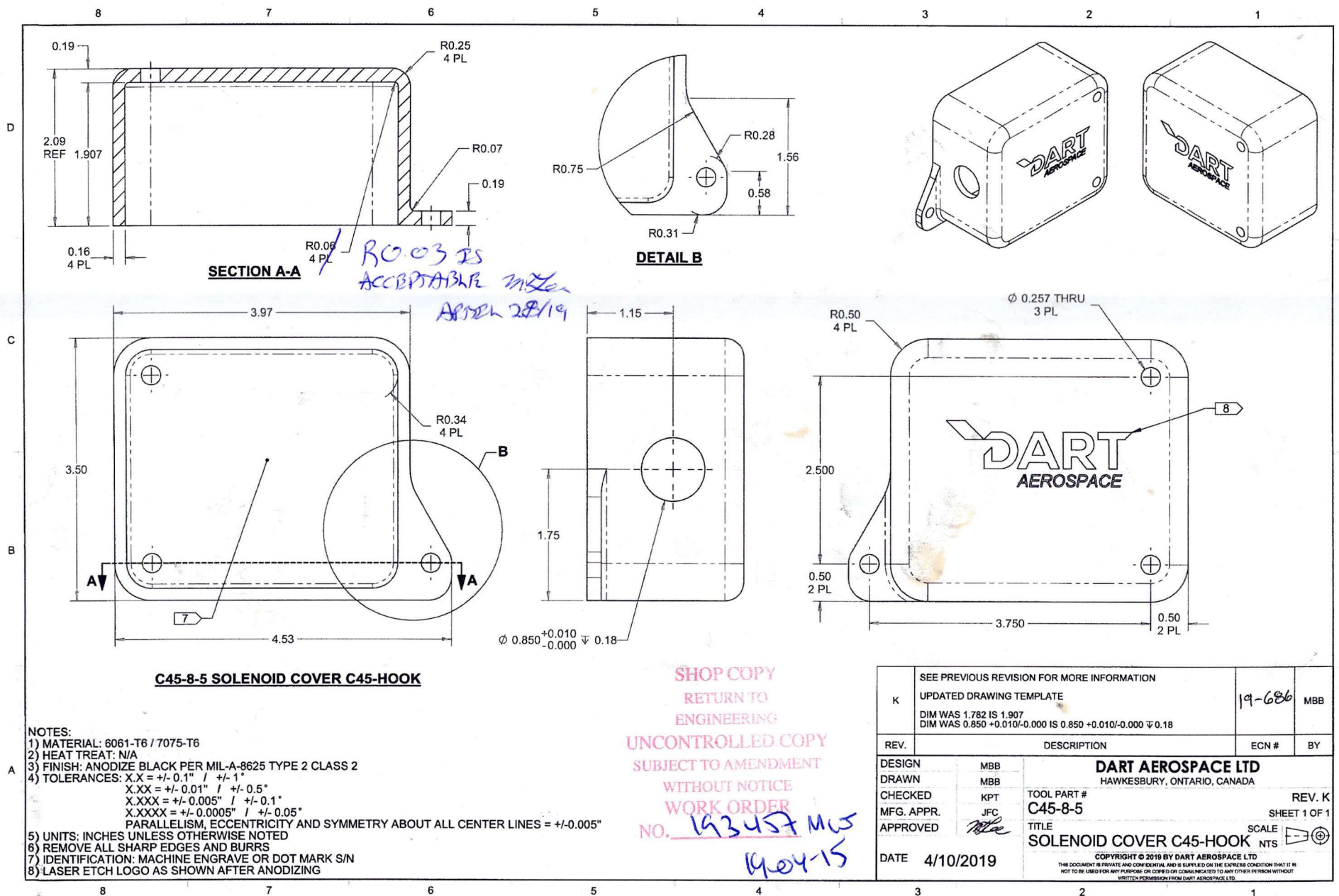
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.09	±.010	2.090	—		Dim MLOP	
1.907	±.005	1.908	—		"	
.19	±.010	.182	—		"	
R.25	±.010	R.250	—		R-6	
R.07	±.010	R.060	—		"	
R.03	±.010	R.030	—		"	
.19	±.010	.191	—		Dim MLOP	
.16	±.010	.155	—		"	
3.50	±.010	3.500	—		"	
3.97	±.010	3.971	—		"	
4.53	±.010	4.530	—		"	
1.75	±.010	1.750	—		"	
1.15	±.010	1.150	—		"	
Ø.850	±.010	.854	—		"	
.50	±.010	.501	—		"	
2.500	±.005	2.500	—		"	
R.50	±.010	R.500	—		R-6	
Ø.257	±.005	Ø.257	—		Dim MLOP	
.50	±.010	.498	—		"	
3.750	±.005	3.750	—		"	
1.56	±.010	1.560	—		"	
.58	±.010	.580	—		"	

Measured by: <i>gmk</i>	Checked by: <i>A.</i>	QC Inspector:
Date: 19/04/30	Date: 19-05-04	Date:

Engineering Approval: (If necessary)	Date:
---	-------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	





Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043391



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043391

PO Date: 5/6/19

Due Date: 5/13/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193152	646.3814	Wiper Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760- 4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	5/13/19	24 pcs	0 pcs	24 pcs	\$7.41/pcs	\$177.84
2	191978	646.3210	Support : Various STC's Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	-	5/13/19	20 pcs	0 pcs	20 pcs	\$15.66/pcs	\$313.20



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043391



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	193457	C45-8-5	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/13/19	29 pcs	0 pcs	29 pcs	\$5.06/pcs	\$146.74
4	191462	RBT18700A-1	C47 Adapter Outsource process- Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	5/13/19	12 pcs	0 pcs	12 pcs	\$3.81/pcs	\$45.72
5	193099	RBE703A94-1130-01-11	Angle Indicator -Issue P/O: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT - Certificate of Conformity is required	Firmed	-	5/13/19	20 pcs	0 pcs	20 pcs	\$3.31/pcs	\$66.20
6	193587	4.5NR-25	Side Plate Solenoid -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 7075T6 -Certificate of Conformity is required	Firmed	-	5/13/19	5 pcs	0 pcs	5 pcs	\$5.81/pcs	\$29.05

DAS
40
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043391



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
192376	RB	PWC70797-1	Plug -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/13/19	4 pcs	0 pcs	4 pcs	\$3.81/pcs	\$15.24

Grand Total: \$793.99

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/17/19 3:06 PM Dart. Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917891

Date: 24-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 29 ea	Part: C45-8-5 ✓ Solenoid Cover Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 25145 PO: POHB043391 ✓	Rev: 10 Line: 3	DART 40 9-85
✓ 12 each	Part: RBT18700A-1 ✓ C47 Adapter Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 25146 PO: POHB043391 ✓	Rev: A Line: 4	
✓ 20 ea	Part: RBE703A94-1130-01-11 ✓ Angle Indicator Clear Anodize per MIL-A-8625F, Type II, Class1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 25147 PO: POHB043391 ✓	Rev: 6 Line: 5	RECEIVED MAY 27 2019 DART AEROSPACE LTD.
✓ 4 each	Part: RB PWC70797-1 ✓ Plug Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 25149 PO: POHB043391 ✓	Rev: Line: 7	
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAY 24 2019</u> Made in Canada.		



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917891

Date: 24-May-19

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	Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
	DAS 40 9-89	

Made in Canada.